



# STOPS RUST® ENAMEL SPRAYS

## DESCRIPTION AND USES

Rust-Oleum® Stops Rust® Enamel Sprays are designed to provide a durable protective coating with excellent rust prevention, and excellent resistance to abrasion, fading, chipping, and dulling. These sprays apply easily, provide excellent coverage and dry fast to a tough attractive finish. Rust-Oleum Stops Rust Enamel Sprays are ideal for ferrous, non-ferrous metal and wood surfaces. It features a comfort tip with a wider finger pad to reduce fatigue caused by continuous spraying and an any-angle tip which allows you to spray at any angle. Not for use on galvanized metal.

## PRODUCTS

SKU	DESCRIPTION (12 Ounce Aerosol)
7721830	Gloss Fresh Blue
7722830	Gloss Harbor Blue
7723830	Gloss Navy
7724830	Gloss Sail Blue
7727830	Gloss Royal Blue
7731830	Grass Green
7733830	Gloss Dark Hunter Green
7738830	Gloss Hunter Green
7747830	Gloss Sunburst Yellow
7754830	Gloss Anodized Bronze
7762830	Gloss Sunrise Red
7763830	Gloss Carnival Red
7765830	Gloss Regal Red
7768830	Gloss Burgundy
7770830	Gloss Almond
7771830	Gloss Sand
7775830	Gloss Leather Brown
7776830	Flat Black
7779830	Gloss Black
7783830	Gloss Pewter Gray
7784830	Gloss Charcoal Gray
7786830	Gloss Smoke Gray
7789830	Gloss Canvas White
7790830	Flat White
7792830	Gloss White
7794830	Gloss Antique White
7797830	Semi-Gloss White
7798830	Semi-Gloss Black
214804	Gloss Orange
214085	Flat Brown
214086	Gloss Charleston Green
214087	Gloss Army Green
241235	Gloss Pistachio
241236	Gloss Glacier Blue

## PRODUCTS (cont.)

SKU	DESCRIPTION (12 Ounce Aerosol)
245897	Gloss Burnt Orange
248567	Gloss Merlot
248568	Gloss Cherry
248569	Gloss Emerald
248630	Gloss French Roast
248631	Gloss Night Tide
249032	Gloss Khaki
250702	Gloss Pure White
250703	Gloss Cobblestone
250704	Gloss Lobster Red
250705	Gloss Fern
262661	Gloss Dark Walnut
267112	Gloss Kona Brown
269292	Gloss Maui Blue
277239	Gloss Lagoon
284678	Gloss Light Turquoise
298537	Gloss Tuscan Sun
312816	Gloss Rich Jade
312817	Gloss Cambridge Stone
312818	Gloss Deep Slate
312821	Flat Red Rock
350419	Gloss Candy Pink
350420	Gloss Purple
347024	Gloss Cobalt
347026	Gloss Poppy Pink
347027	Gloss Deep Mint
347025	Gloss Willow Green

## PRODUCT APPLICATION

Use outdoors or in a well-ventilated area such as an open garage. Use when temperature is between 50°-90°F (10°-32°C) and humidity is below 70% to ensure proper drying. Do not apply to surfaces that, when heated, exceed 200°F (93°C) or galvanized metal. Avoid spraying in very windy, dusty conditions. Cover surrounding area to protect from spray mist.

## SURFACE PREPARATION

Remove all dirt, grease, oil, salt and chemical contaminants by washing the surface with a commercial detergent, or other suitable cleaning method. Rinse with fresh water and allow to thoroughly dry. Remove loose paint and rust with a wire brush or sandpaper. Previously coated surfaces must be sound and in good condition. Smooth, hard, or glossy finishes should be scarified by sanding to create a surface profile.



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## PRODUCT APPLICATION (cont.)

### SURFACE PREPARATION (cont.)

**WARNING!** If you scrape, sand or remove old paint from any surface, you may release lead paint dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS, SUCH AS BRAIN DAMAGE; ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to [www.epa.gov/lead](http://www.epa.gov/lead).

### PRIMING

Use of a Stops Rust® Primer provides added corrosion protection, superior adhesion and hiding and is especially recommended for bare wood and metal. The following primers are recommended.

7769830	Rusty Metal Primer
7780830	Clean Metal Primer
2081830	Light Gray Auto Primer
2067830	Red Auto Primer
2089830	Dark Gray Auto Primer

## PRODUCT APPLICATION (cont.)

### APPLICATION

Shake can vigorously for one minute after mixing ball begins to rattle. If mixing ball fails to rattle DO NOT STRIKE CAN. Contact Rust-Oleum. Shake often during use. Hold can upright 10-16" from surface and spray in a steady back-and-forth motion, slightly overlapping each stroke. Keep the can the same distance from the surface. Keep the can in motion while spraying. Apply 2 or more light coats a few minutes apart to avoid runs and sags. Do not use near open flame.

### DRY AND RECOAT TIMES

Based on 70°F (21°C) 50% relative humidity. Allow more time at cooler temperatures. Dries tack free in 2-4 hours, to handle in 5-9 hours and fully dry in 24 hours. Primers may be top coated immediately. Apply a second coat or clear coat within 1 hour or after 48 hours.

### CLEAN UP

Wipe off tip before storing. Clean up wet paint with Xylene or mineral spirits. Throw away empty can in trash pickup. Do not burn or place in home trash compactor.

### CLOGGING

If valve clogs, twist and pull off spray tip and rinse it in a solvent such as mineral spirits. Do not stick a pin or other objects into the stem.

	<b>TECHNICAL DATA</b>	<b>SRT-01</b>
	<b>STOPS RUST®</b> <b>ENAMEL SPRAYS</b>	

**PHYSICAL PROPERTIES**

		ENAMEL SPRAY FINISHES
<b>Resin Type</b>		Oil modified Alkyd
<b>Pigment Type</b>		Varies with color
<b>Solvents</b>		Acetone, N-Butyl Acetate, Aromatic Hydrocarbons
<b>MIR</b>		0.95 Max
<b>Fill Weight</b>		12 ounces
<b>Recommended Dry Film Thickness (DFT) Per Coat</b>		1.0-2.0 mils (25-50μ)
<b>Practical Coverage at Recommended DFT (assumes 15% material loss)</b>		6-10 sq.ft./can (0.6-0.9 m <sup>2</sup> /can)
<b>Dry Times at 70-80°F (21-27°C) and 50% Relative Humidity</b>	<b>Touch</b>	2-4 hours
	<b>Handle</b>	5-9 hours
	<b>Recoat</b>	Before 1 hour or after 48 hours
<b>Dry Heat Resistance</b>		200°F (93°C)
<b>Shelf Life</b>		5 years
<b>Flash Point</b>		156°F (69°C)
<b>Safety Information</b>		For additional information, see SDS

Calculated values are shown and may vary from the actual manufactured material.

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